

Work Order ID 53215

Page 1

October 27, 2009 8:01:56 AM

Item ID: D2235-1

Accept



Setup Start



Revision ID: B1

Stop



Item Name: Basket Rib

Start Date: 27/10/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 02/11/2009 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan: *PL*Date: *09/10/27*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2235	Rev B1

100 Large Fab 0.00

(10)

Large Fab

Memo 0.00

Large Fab
1- Pick D3166-1 and cut as per dwg D2235 using DT8302□2- remove
identification markings on tube □3- deburr*SAD 09-11-05*

110 QC5- Inspect part completeness to step on W/O 0.00

→ S or lulus

(10) ✓

QC

Memo 0.00

Quality Control

120 Identify as per dwg & Stock Location: *WA* 0.00*SAD 09-11-05*

(10) ✓

Packaging

Memo 0.00

Packaging

Work Order ID 53215

Page 2

October 27, 2009 8:01:56 AM

Item ID: D2235-1

Accept



Setup Start



Revision ID: B1

Stop



Item Name: Basket Rib

Start Date: 27/10/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 02/11/2009 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

09/11/06



QC

Quality Control

Memo

0.00

09/11/06

Picklist Print

Page 1

October 27, 2009 8:02:01 AM

Work Order ID: 53215



Parent Item: D2235-1RevB1



Parent Item Name: Basket Rib

Start Date: 27/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3166-1RevA1		Manufactured	No			100	Each	30.0000	10.0000		SAD 09-11-05	

Basket Hoop

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST	12	
52833	12	

Main Warehouse

WA	18	
51248	7	
51951	11	2

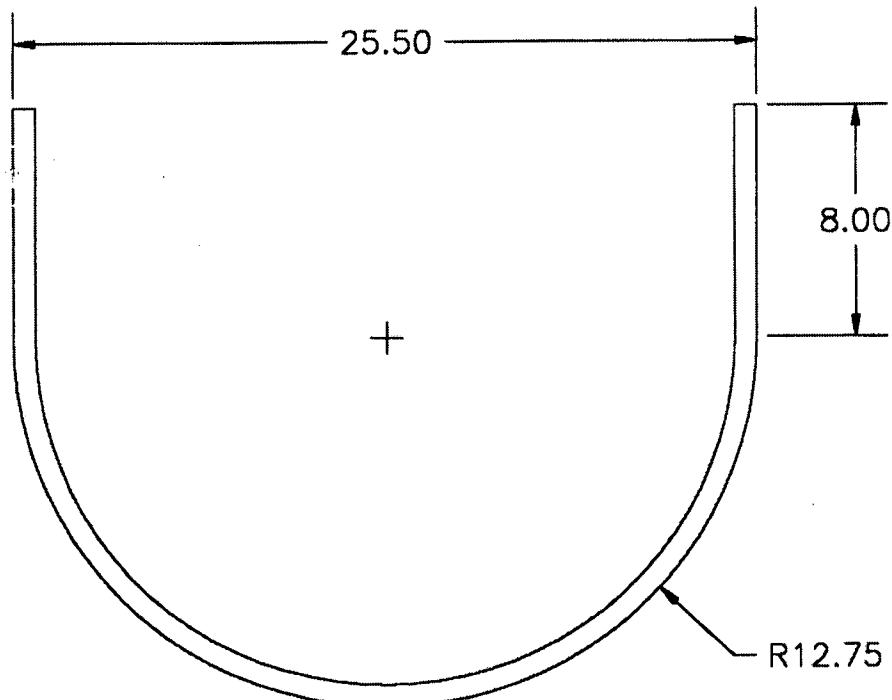
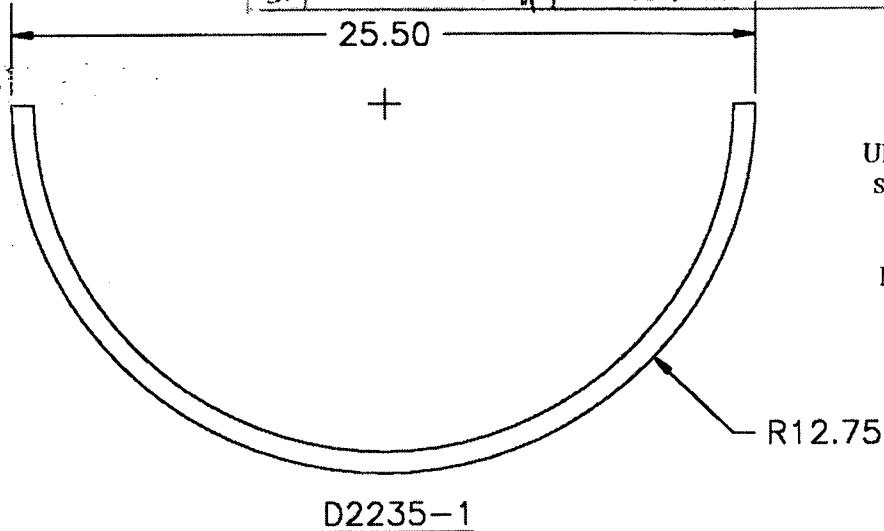
~ 52833 X8



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
B WILLIAMS	B WILLIAMS	
CHECKED	APPROVED	DRAWING NO. D2235
<i>[Signature]</i>	<i>[Signature]</i>	REV. B SHEET 1 OF 1
DATE	TITLE	SCALE
94:12:16	BASKET RIBS	

BI 02.03.06 (P) CAN BE MADE FROM D3166-1

RELEASED
16/05/97
SHOP COPY
RETURN TO X
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK OR 2003
NO. 53215
BS 0910-27



CAN BE MADE FROM D3166-1 BI
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.